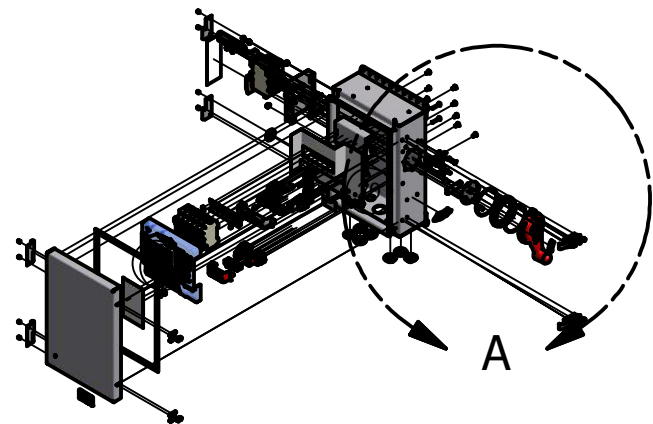
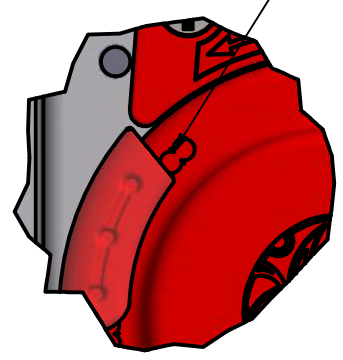
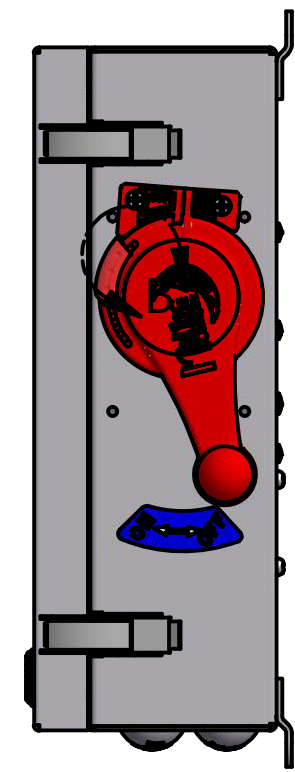




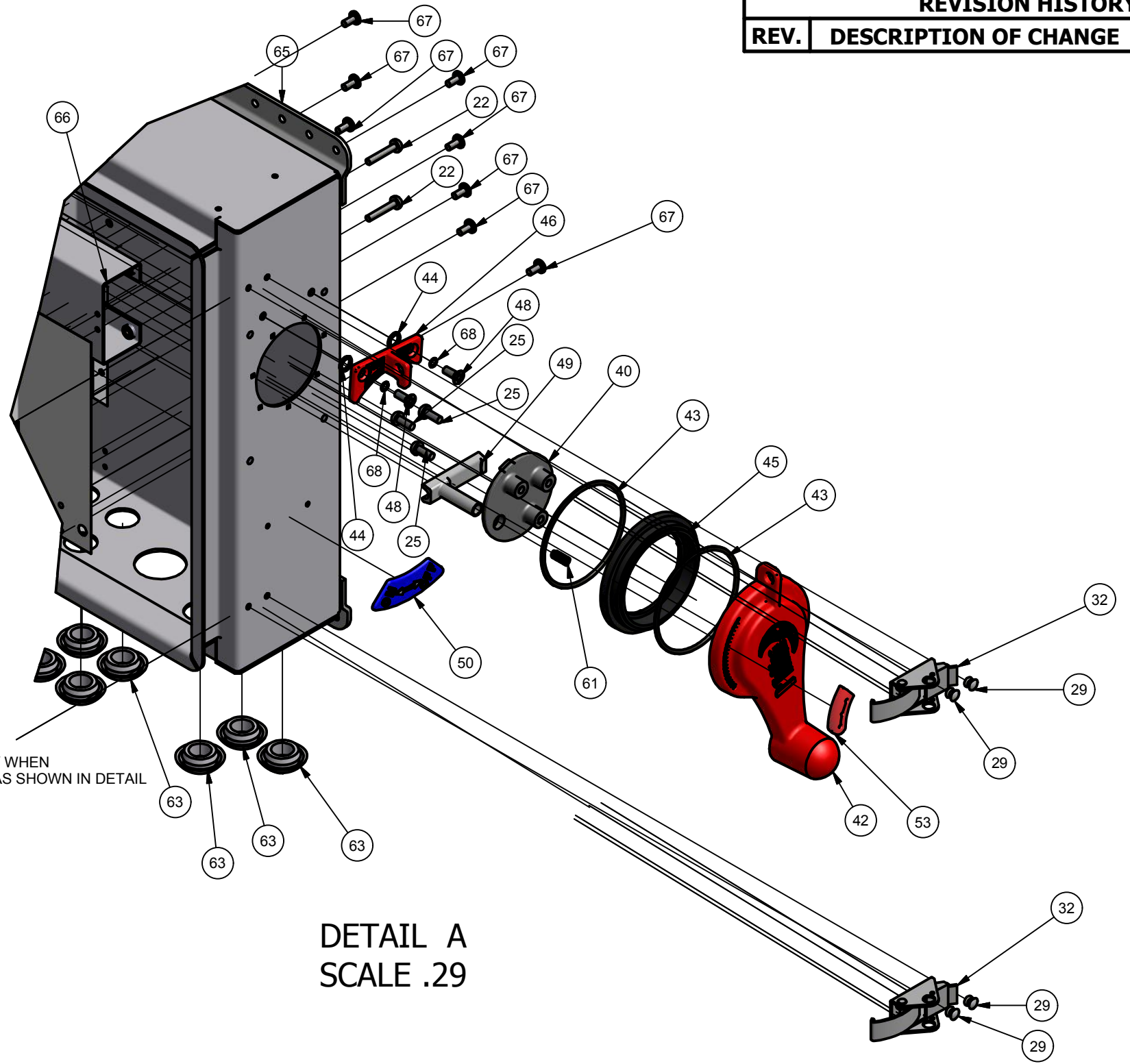
ASSEMBLY INSTRUCTIONS:

- 1) LIBERALLY APPLY DOW CORNING 111 GREASE TO ITEMS 43 AND 44.
- 2) APPLY LOCTITE 242 TO THREADS OF ITEM 25 BEFORE INSTALLATION
- 3) TIGHTEN ITEM 25 UNTIL THE SCREWS BOTTOM OUT, THEN BACK OUT 1/2 TURN. VERIFY THAT THE HANDLE TURNS WITH A SLIGHT RESISTANCE BEFORE MOVING FORWARD WITH THE ASSEMBLY.
- 4) APPLY LOCTITE SUPER GLUE 401 TO ITEM 53.
- 5) SEE DETAILED VIEW "B" FOR POSITION OF ITEM 14 IN RELATION TO HOLES IN ITEM 9.
- 6) APPLY CLEAR SILICONE SEALER (GENERAL ELECTRIC GEO12A) TO THREADS OF ITEM 48 BEFORE AND AFTER INSTALLATION.



STOP IS POSITIONED CORRECTLY WHEN THE TWO HOLES ARE EXPOSED, AS SHOWN IN DETAIL

DETAIL B
SCALE .8

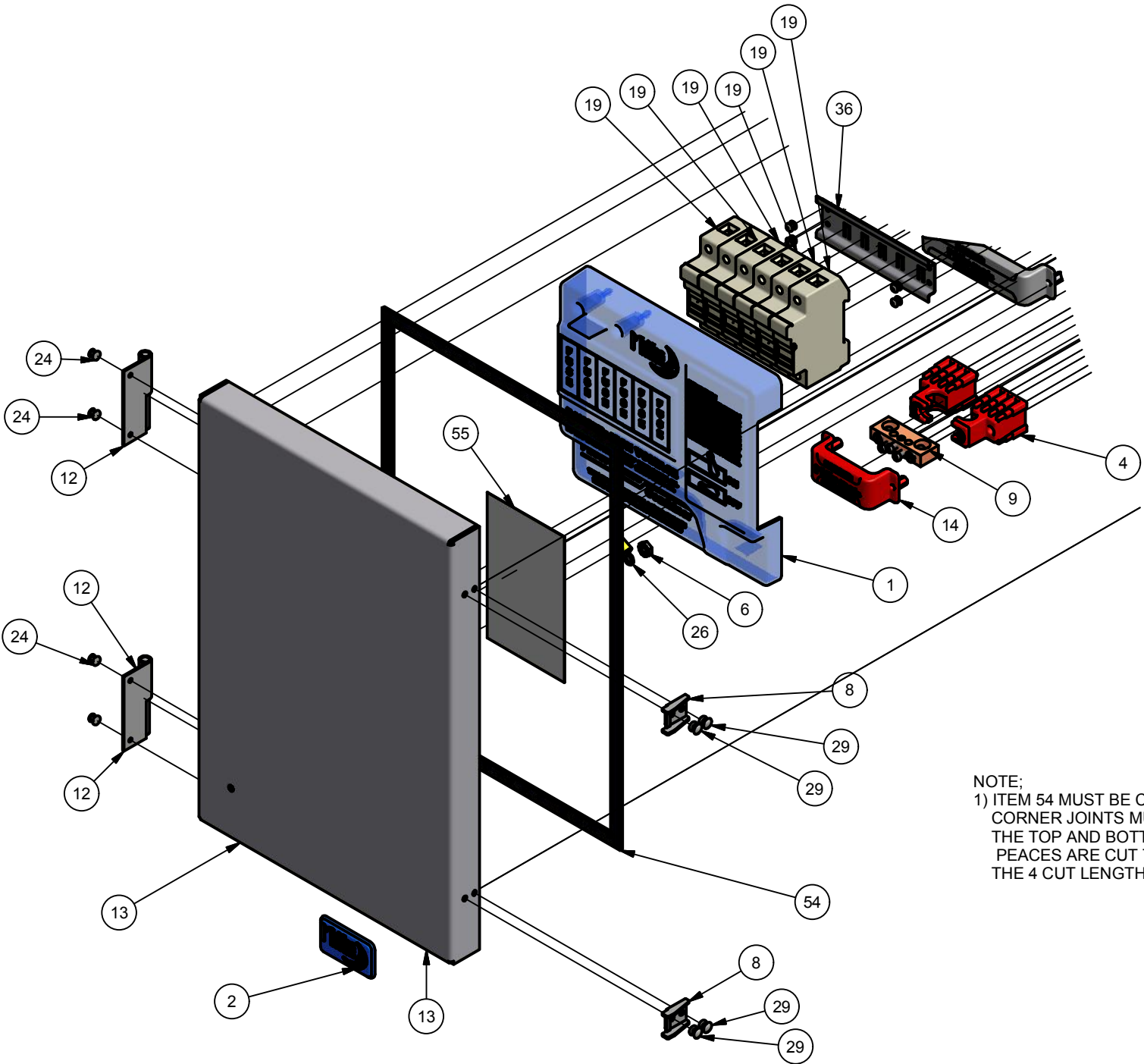
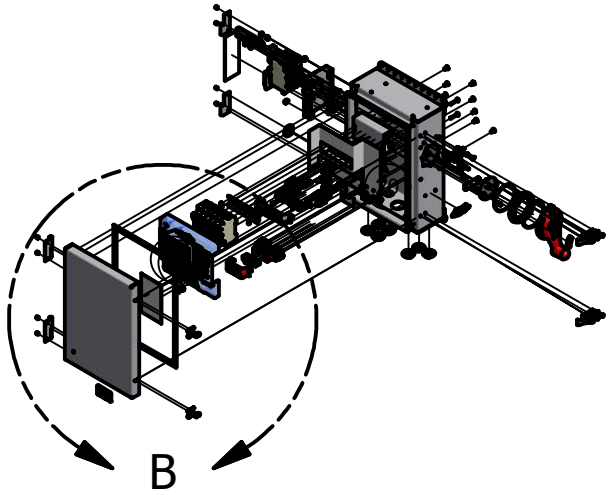


DETAIL A
SCALE .29

REVISION HISTORY			
REV.	DESCRIPTION OF CHANGE	DATE	SIGN

ALL TOLERANCES, UNLESS OTHERWISE STATED: x.xxx= +/-0.005" x.xx= +/-0.01" x.x= +/-0.05" ALL ANGLES = +/- 1° UNLESS OTHERWISE STATED		DRAWN BOD Q	12/27/2011	MidNite SOLAR, INC 			
		CHECKED					
		QA		TITLE MNPV6 REV A DISCO 4X FINAL ASSY			
		MFG					
MATERIAL:	STANDARDS:	APPROVED		SIZE B	PROJECT: MNPV6HV 4X	DWG NO MNPV6 REV A DISCO 4X FINAL ASSY	REV A
FINISH:							
PROCESS:				E-FILE:MNPV6HV REV A DISCO 4X FINAL ASSY.iam		SHEET 2 OF 5	

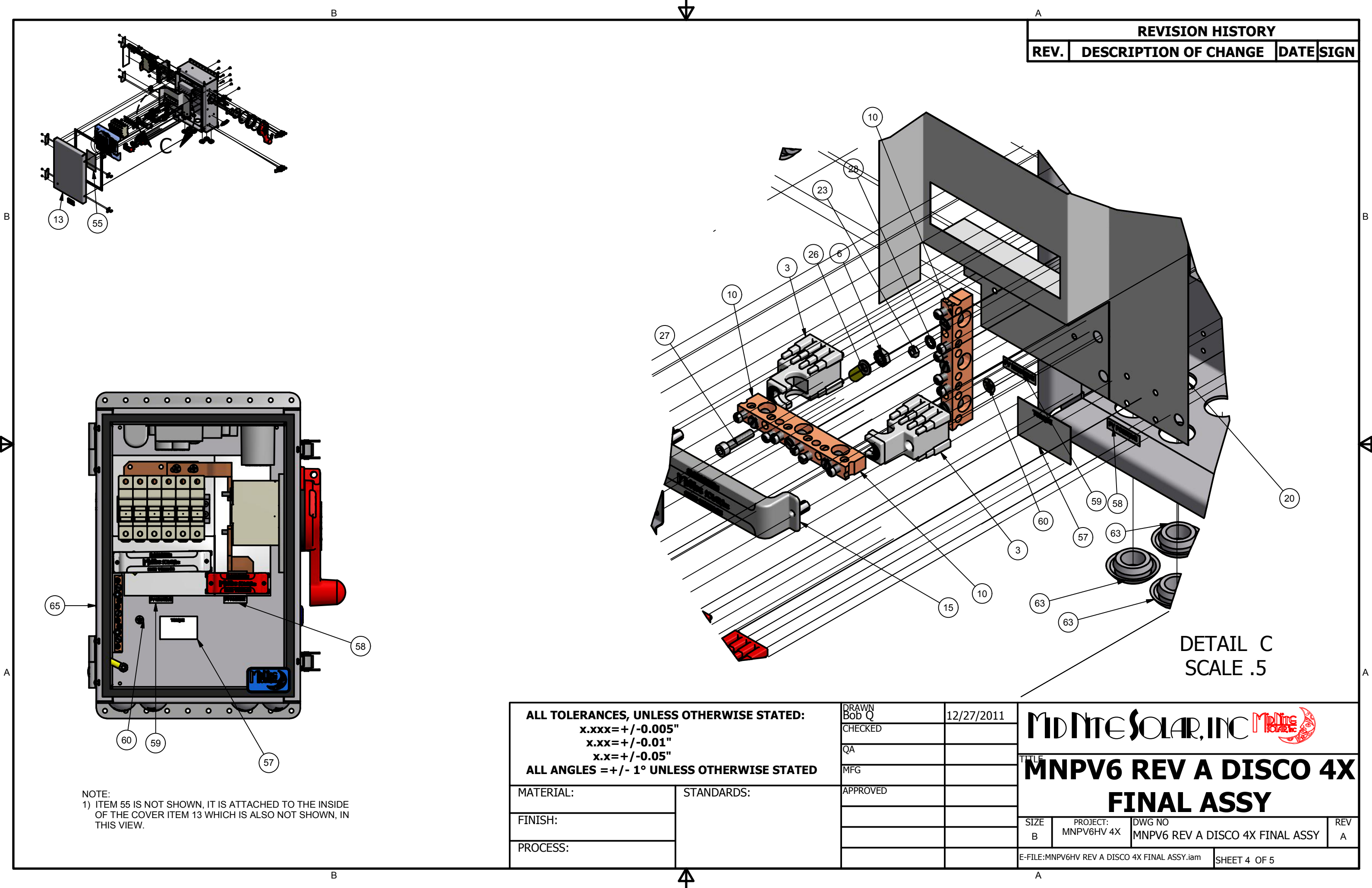
REVISION HISTORY			
REV.	DESCRIPTION OF CHANGE	DATE	SIGN



NOTE:
1) ITEM 54 MUST BE CUT TO LENGTH AND ADHERED TO THE TOP COVER.
CORNER JOINTS MUST BUTT SQUARELY TO PREVENT WATER LEAKS.
THE TOP AND BOTTOM PEACE ARE CUT FULL LENGTH AND THE SIDE
PEACES ARE CUT TO FIT BETWEEN THEM.
THE 4 CUT LENGTHS MUST BE SPACED .22" IN FROM THE TOP COVER.

DETAIL B
SCALE .25

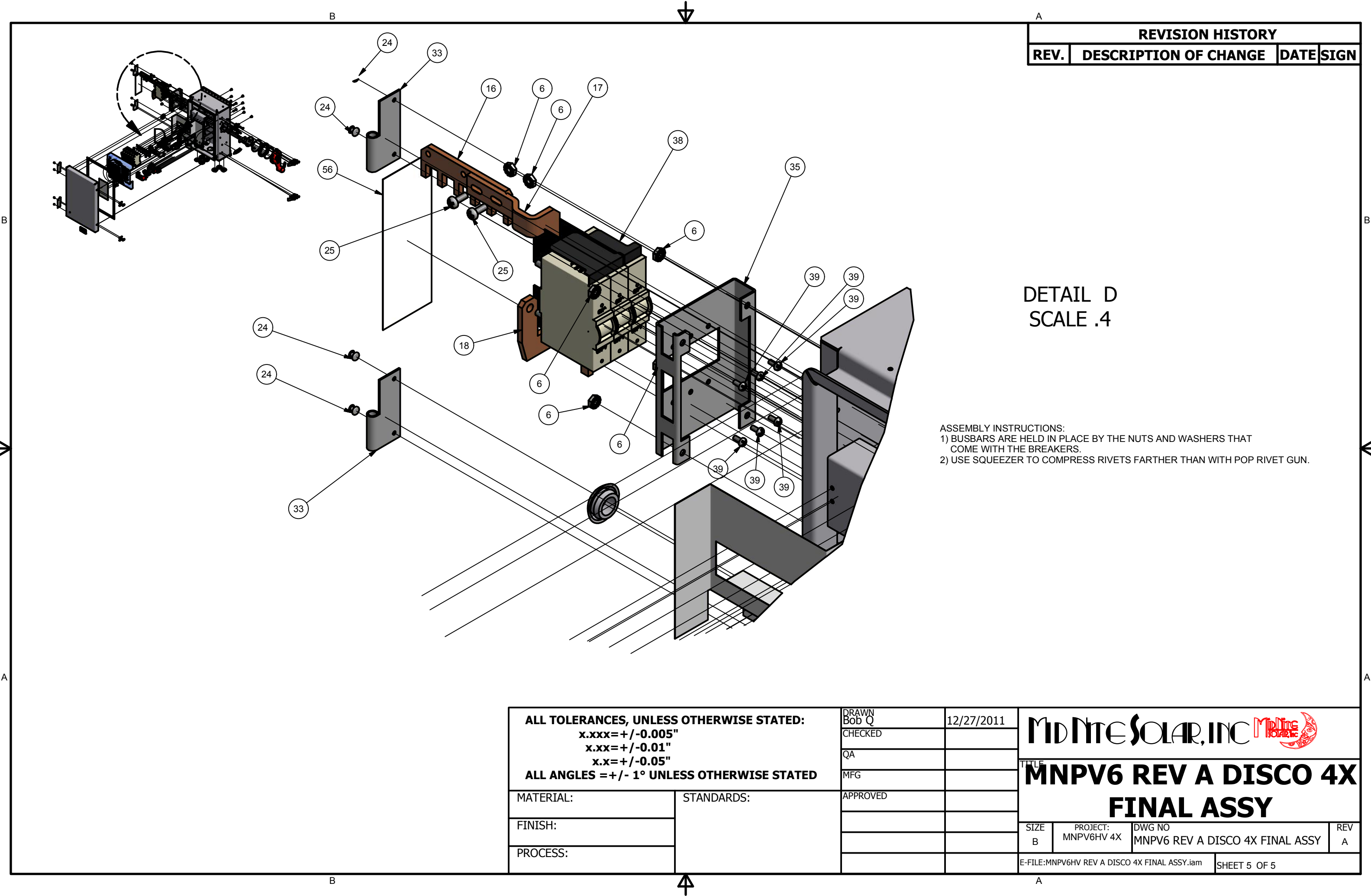
ALL TOLERANCES, UNLESS OTHERWISE STATED: x.xxx=+/-0.005" x.xx=+/-0.01" x.x=+/-0.05" ALL ANGLES =+/- 1° UNLESS OTHERWISE STATED		DRAWN Bob Q	12/27/2011	MIDNITE SOLAR, INC			
		CHECKED					
		QA		TITLE MNPV6 REV A DISCO 4X FINAL ASSY			
		MFG					
MATERIAL:	STANDARDS:	APPROVED		SIZE B	PROJECT: MNPV6HV 4X	DWG NO MNPV6 REV A DISCO 4X FINAL ASSY	REV A
FINISH:							
PROCESS:				E-FILE:MNPV6HV REV A DISCO 4X FINAL ASSY.iam		SHEET 3 OF 5	



REVISION HISTORY			
REV.	DESCRIPTION OF CHANGE	DATE	SIGN

ALL TOLERANCES, UNLESS OTHERWISE STATED: x.xxx=+/-0.005" x.xx=+/-0.01" x.x=+/-0.05" ALL ANGLES =+/- 1° UNLESS OTHERWISE STATED		DRAWN Bob Q	12/27/2011	MIDNITE SOLAR, INC			
		CHECKED					
		QA		TITLE MNPV6 REV A DISCO 4X FINAL ASSY			
		MFG					
MATERIAL:	STANDARDS:	APPROVED		SIZE B	PROJECT: MNPV6HV 4X	DWG NO MNPV6 REV A DISCO 4X FINAL ASSY	REV A
FINISH:							
PROCESS:				E-FILE:MNPV6HV REV A DISCO 4X FINAL ASSY.iam		SHEET 4 OF 5	

NOTE:
1) ITEM 55 IS NOT SHOWN, IT IS ATTACHED TO THE INSIDE OF THE COVER ITEM 13 WHICH IS ALSO NOT SHOWN, IN THIS VIEW.



REVISION HISTORY			
REV.	DESCRIPTION OF CHANGE	DATE	SIGN

DETAIL D
SCALE .4

- ASSEMBLY INSTRUCTIONS:
- 1) BUSBARS ARE HELD IN PLACE BY THE NUTS AND WASHERS THAT COME WITH THE BREAKERS.
 - 2) USE SQUEEZER TO COMPRESS RIVETS FARTHER THAN WITH POP RIVET GUN.

ALL TOLERANCES, UNLESS OTHERWISE STATED: x.xxx=+/-0.005" x.xx=+/-0.01" x.x=+/-0.05" ALL ANGLES =+/- 1° UNLESS OTHERWISE STATED		DRAWN Bob Q	12/27/2011	MIDNITE SOLAR, INC			
		CHECKED					
		QA		TITLE MNPV6 REV A DISCO 4X FINAL ASSY			
		MFG					
MATERIAL:	STANDARDS:	APPROVED		SIZE B	PROJECT: MNPV6HV 4X	DWG NO MNPV6 REV A DISCO 4X FINAL ASSY	REV A
FINISH:							
PROCESS:							
				E-FILE:MNPV6HV REV A DISCO 4X FINAL ASSY.iam			SHEET 5 OF 5