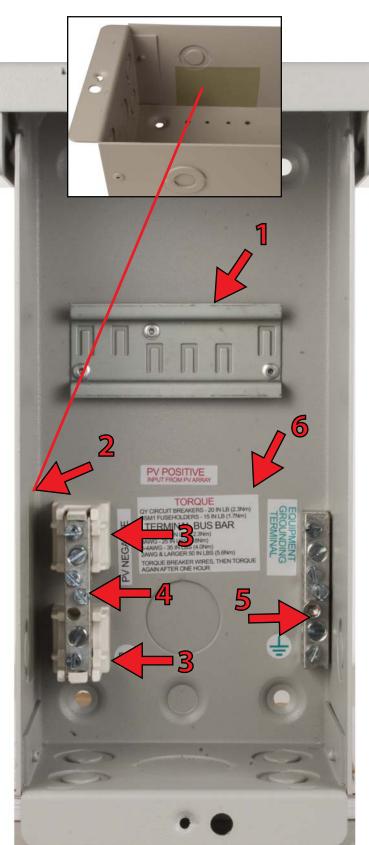
MNPV3 Procedure

May 30, 2011

Pan head screw 10 x 3/8 #6-007-1



10-32 Lock nut #6-016-1 Pan head screw 10-32 x 3/8 #6-036-1

Socket head cap screw 10-32 x 7/8 #6-034-1

Lock washer #6-017-1

Step 1.

Rivet dinrail #3-074-1 to chassis #3-071-1 using 6-049-1 rivets.

Step 2.

Apply two inch long plastic tape to the left side wall.

Step 3.

Attach 2 white busbar insulators #5-015-2 to the chassis with #6-036-1 screws. Aluminum chassis strips easily. Don't over tighten.

Step 4.

Attach left busbar #9-037-1 to busbar insulators.

Step 5.

Attach right side busbar #9-037-1 using 6-034-1 screw and lock nut #6-016-1.

Step 6.

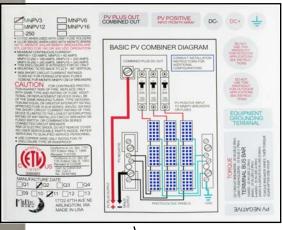
Apply inside labels #10-008-1 to box.



Step 7.

Apply outside labels #10-008-1 making sure that the round labels cover the plugs on both sides of the chassis.

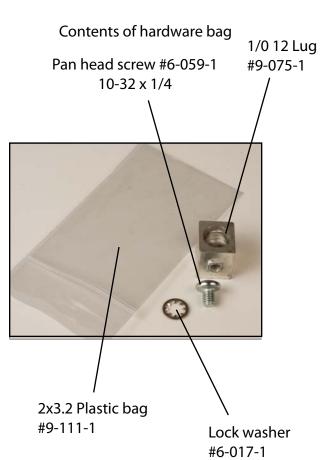
The side label needs to have the model number checked, in this case, MNPV3, which quarter of the year, in this case, the second quarter (Q2) and the last two digits of the year the unit was assembled, (11).

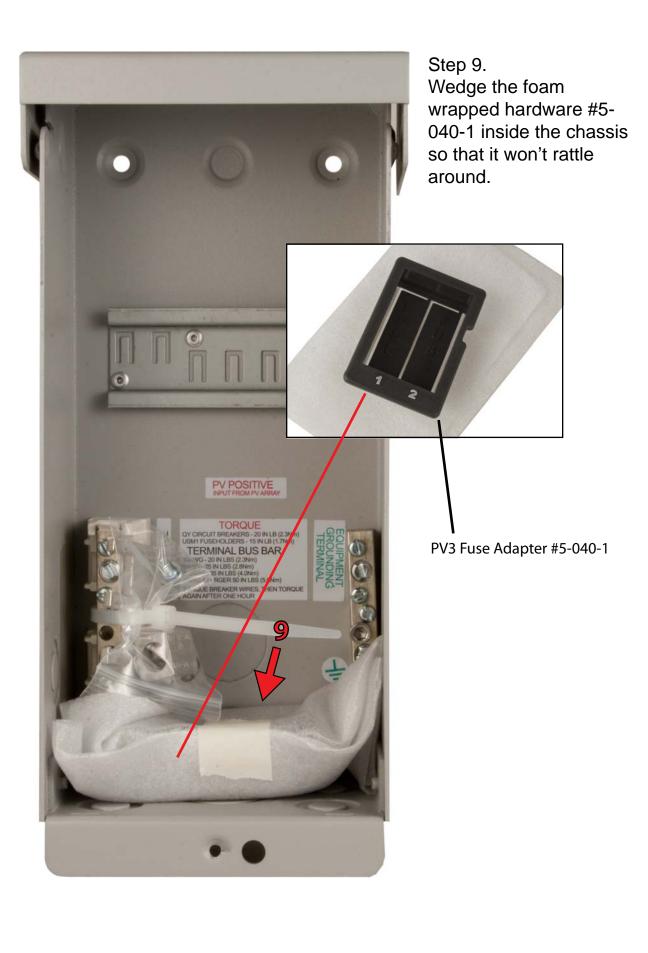


Labels #10-008-1



Step 8.
Attach plastic hardware bag #9-111-1 and busbar #3-073-2 with a short wire tie #6-014-1.







Step 10.
Attach deadfront #5-020-1, sliding the bottom end in first.

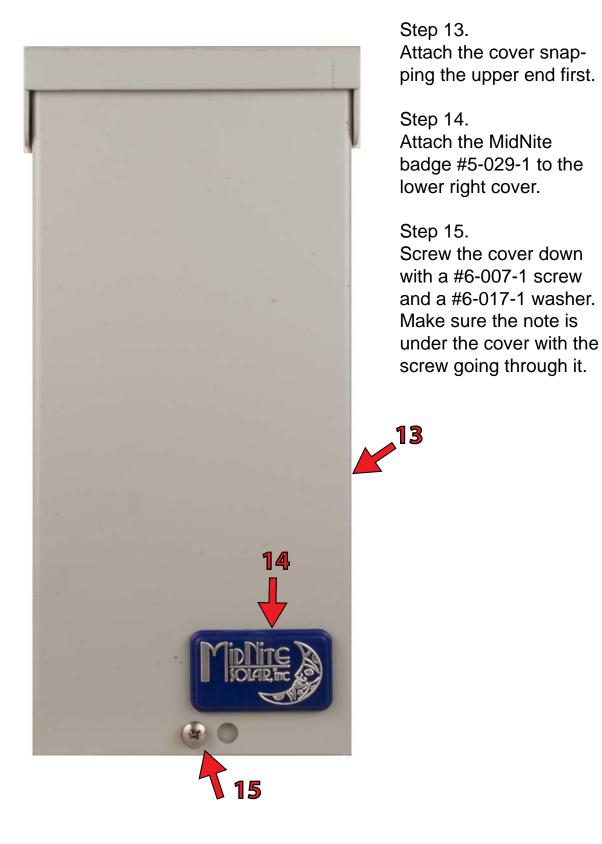
Step 11.
Place note #10-008-1 so that it can be screwed down with cover screw #6-007-1 and lock washer #6-017-1.

10



Step 12. Attach the label to the inside of the cover #3-072-1. This label is on

the label sheet #10-008-1. Place the sticker so that when the user opens the cover, the sticker is right side up.





Step 16.
Use box 9-104-1. It will have MNPV3 either on the side or end of the box. Fold the two end flaps down. Then fold the side flap with no graphics and place glue as shown above. Fold the remaining flap down and press it firmly for a few seconds to allow the glue to harden.



Step 17.
Place the left over label sheet #10-008-1 inside the manual #10-010-1 and place the manual in the box as shown.

Manual #10-010-1



Step 18.
Glue the top of the box closed. Fold the two end flaps down.
Then fold a side flap and place glue as shown above. Fold the remaining flap down and press it firmly for a few seconds to allow the glue to harden.